



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

K642-512
Job Sheet 202262



Part No: K642-512

Job Qty: 2 pcs

Part Name: Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV Q IPP Rev:A 05.06.07 new issue EC IPP Rev.B 05.02.08, Per ECN1080P

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	Pc	DEC 11 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S240893

Part: K642-512

Job No: 202262

Serial No/Batch: S240893

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/16/19

				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	2 pcs	11/29/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 2 pcs		11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Plex 10/23/19 8:26 AM Dart.Renwick.Jennife	

135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 36 - B4B	DEC 18 2019
				DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - SA	2 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DEC 10 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP K642-512 CHG006

135 - (Document Control) Create White labels per PPP K642-512 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C35A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5232635
AN3C36A	Bolt	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN3C41A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN4C09A	Bolt	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C11A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C12A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C13A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C15A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C32A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C34A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
AN5C35A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5218009/113/5232635
D206-648-013	Ground Handling Wheel Modification	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5239344
D2652	Bushing	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	5230729
D2712	Set Screw	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	5230729
D2932-2	Saddle RH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233434
D2933-2	Saddle RH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232525
D2934	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5231783
D2935	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219250
D2938-2	Saddle RH Out, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5222743
D2939-2	Saddle RH In, 206	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232295
D3396-3	Bushings	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5215806
D3407-043	Tow Ring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5239919
D3456-1	Washer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D3457-1	Washer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216481
D3672-1	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	523035
D3672-5	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5219930 X 24 / 5
D3672-7	Washer, Phenolic	48 pcs (24 ea)	110-Packaging 1 - Pick Kit	5218487
MS21043-3	Nut	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5230729
MS21043-4	Nut	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5230729
MS21043-5	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5230729
NAS1149C0332R	Washer (AN960C10L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5211548
NAS1149C0432R	Washer (AN960C416L)	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5233310
NAS1149C0532R	Washer (AN960C516L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5233310

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C35A	6	37	0
	AN3C36A	18	237	0
	AN3C41A	16	291	0
	AN4C6A	24	562	0
	AN5C11A	16	66	0
	AN5C12A	8	44	0
	AN5C13A	8	48	0
	AN5C15A	2	34	0
	AN5C32A	4	22	0
	AN5C34A	4	89	0
	AN5C35A	2	42	0
	D206-648-013	2	1	0
	D2652	32	723	0
	D2712	20	259	0
	D2932-2	2	9	0
	D2933-2	2	9	0
	D2934	4	44	0
	D2935	4	54	0
	D2938-2	2	9	0
	D2939-2	2	9	0
	D3396-3	4	42	0
	D3407-043	2	16	0
	D3456-1	2	140	0
	D3457-1	4	72	0
	D3672-1	48	1,321	0
	D3672-3	48	471	0
	D3672-7	48	741	0
	MS21043-3	40	1,139	0
	MS21043-4	26	863	0
	MS21043-5	8	179	0
	NAS1149C0332R	48	3,282	0
	NAS1149C0432R	48	1,248	0
	NAS1149C0532R	16	870	0
Part Specifications				
Specifications could not be found.				

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